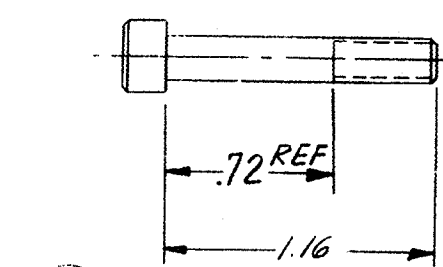
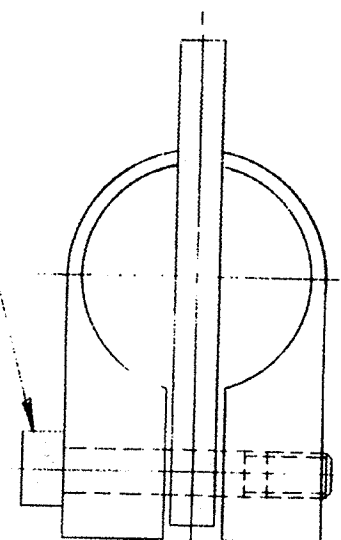
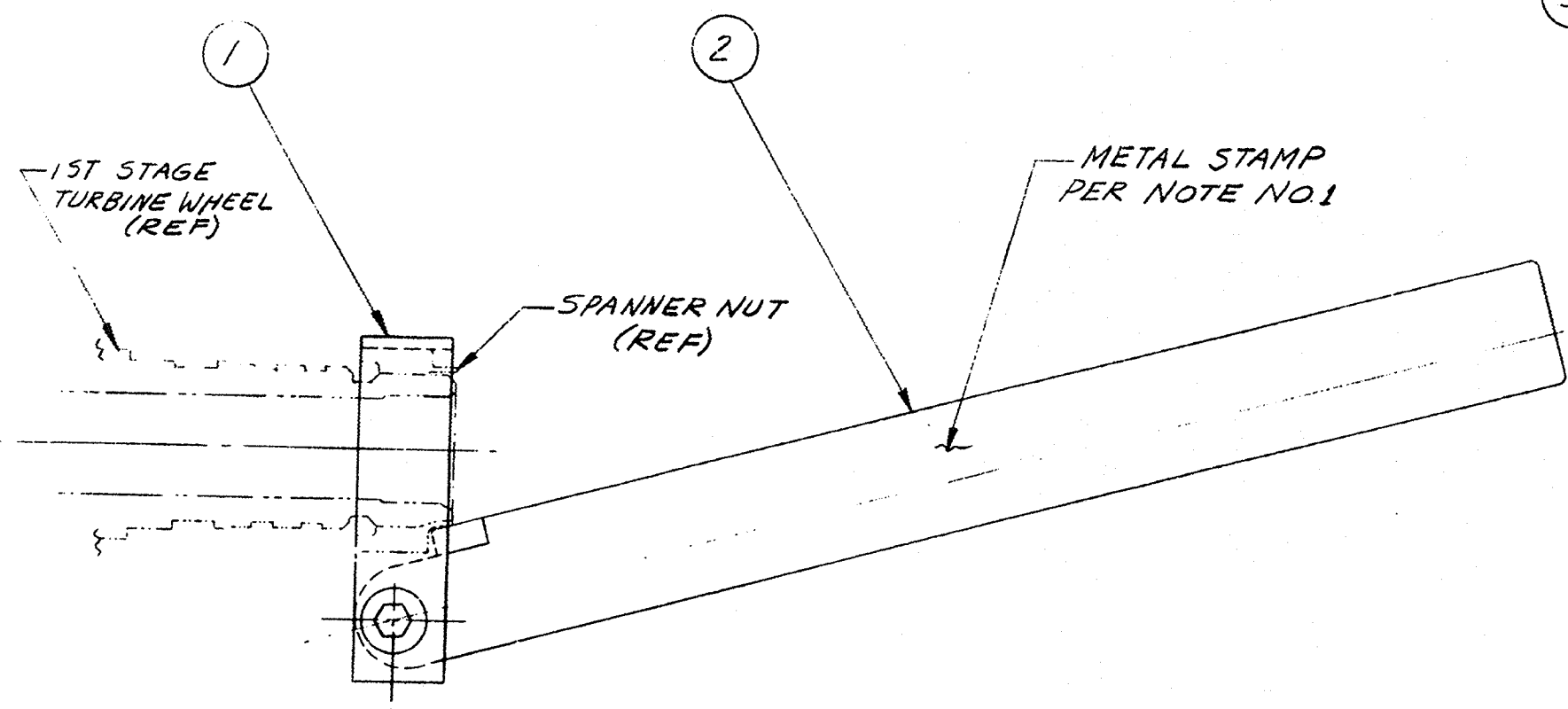


REVISIONS			
LTR	DESCRIPTION	DATE	APPR

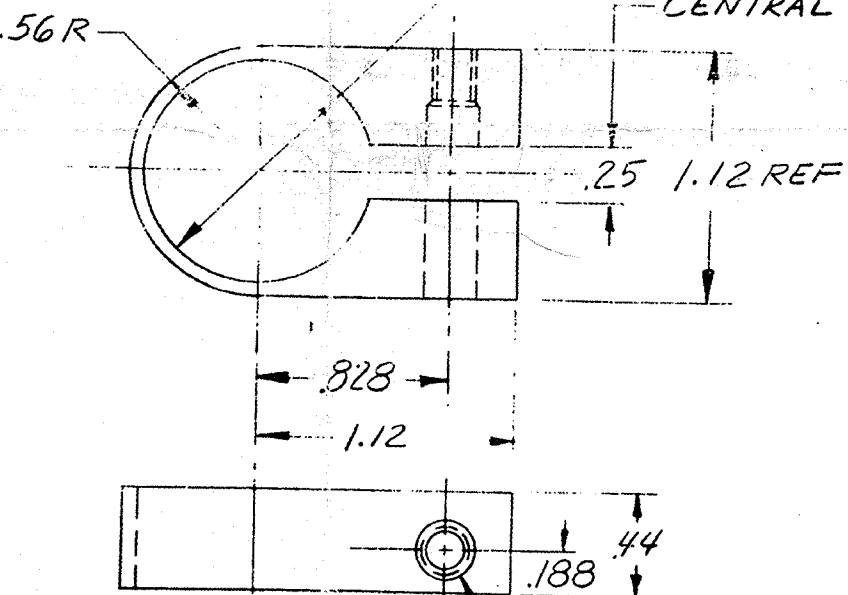
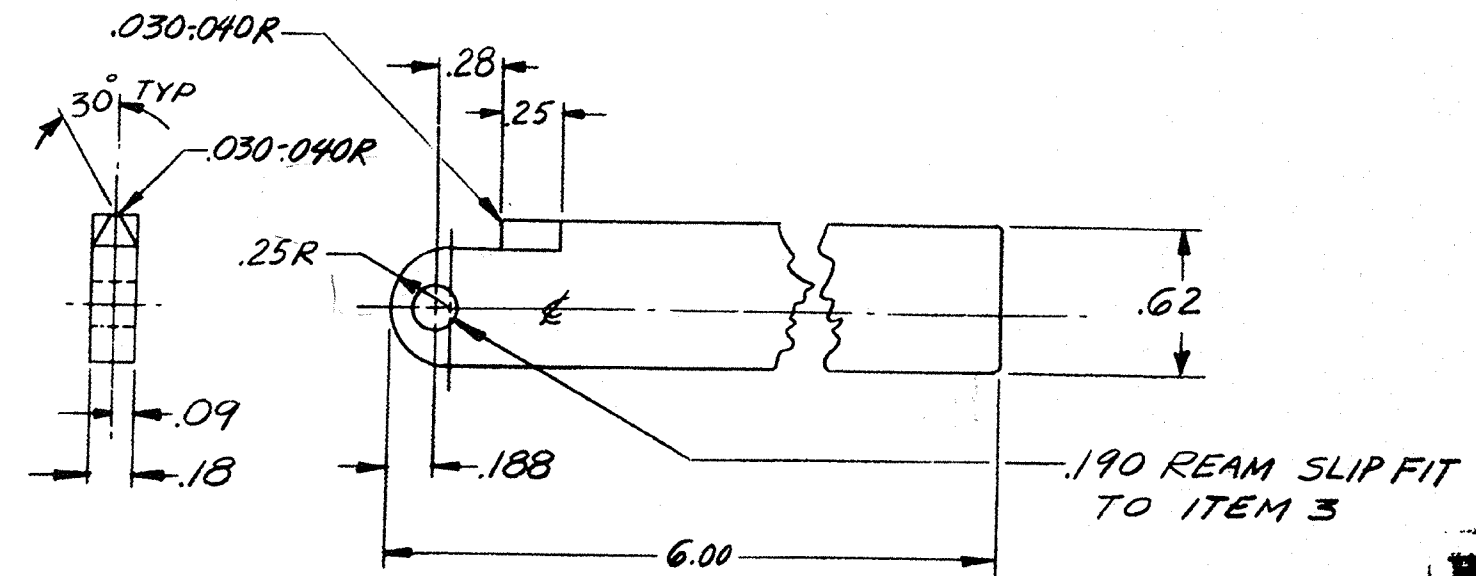


3 MAKE FROM .190-32 X 1.50 LG
SOC HD CAP SCR
ALTER AS SHOWN

- NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
 2. CAD PLATE PER AMS 2400 PRIOR TO ASSY. DIM. TO BE MET AFTER PLATING.

SHOP COPY

ALTER	3	1	CLAMP SCR			SEE ITEM
	2	1	BAR			STL
	1	1	CLAMP			STL
ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.		MATERIAL OR NOTES
FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN						



NO. 9 DRILL (.1960) DIA X .38 DEEP
.190-32 TAP THRU

1 SAE 1020

2 SAE W1 HDN RC38-42

.190 REAM SLIP FIT TO ITEM 3

REDUCED PRINT

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division or GMC.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER. IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG.

USED ON ENGINE MODELS 250 SERIES

UOS BREAK SHARP EDGES.020

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL. ON ANGLES ± 1°	DRAWN <i>MEING</i>	5/22/68
TOL. ON 3 PLACE DECIMALS ± .010	CHECKED <i>EM</i>	5/22/68
TOL. ON 2 PLACE DECIMALS ± .02	CHK. DR. <i>Pursley</i>	5/22/68
4-PLACE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC	METALLURGY	
MATL.	ENGR. 1 <i>AT</i>	
	ENGR. 2	
	ENGR. 3 <i>REAGAN</i>	
	FINAL <i>RJ NEALY</i>	
HEAT TREAT AND HARDNESS	REVIEW APPROVAL	
SURFACE TREAT.	INSPECTION	
NOTED		

ALL FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS ARE RFS UNLESS SPECIFIED MMC		AMS 240C LOCAL SPEC. (REF)
DRAWING PRACTICE		
SURFACE TEXTURE		
SCREW THREADS		
GENERAL SPECIFICATIONS		SPEC. SUMMARY
ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		
TITLE CRIMPER-LOCK NUT, GAS PRODUCER 1ST STAGE WHEEL		
MODEL FIRST USED	SIZE	CODE IDENT
	D	73342
DWG. No.		6798926
SCALE		2/1
SHEET		1 OF 1

6798926